The words below are provided by a corpus linguistics analysis of textbooks, teacher guides and official documentation:

abrasive accessories accidents adequate adjust adjusting adjustments alignment all always any appropriate area ask attachment avoid away before belt bit bits blade blades brake brush cabinet caught centres chain check checked chips chuck clamp clamped clamps

clean

cleaned cleaning clear clearance clothing compressed consult cord cracked cut cutter cutting dangerous dangling disc disconnected do don't drill drilling drills dust equipment equipped exceed excessive eye faceplate fingers fitting flammable glasses gloves grinder grinders grinding grounded guard guards guidelines hair

hand

handling handout hands handy hazards hearing held horseplay hoses if immediately inch injury inspect items jewellery job keep kept kickback lab lathe leather loose machine machinery machines maintenance make mask material materials measurements milling minimize motion motor mounted moving must

never

not off operate operating operation operations operator operators or other pedestal personnel persons phone planer pliers plugs plywood pneumatic possible power prevent prior projection proper properly protection protective pusher remove resins respirator respirators revolving rip rotating router rpm running safe

safely safety sander sanders sanding saw saws scrap scraps secured securely shall shank sharp shoes shop should solidly solvents spindle staff stand staples starting stock stop stopped supervisor sure table tampered times tool toolbit tools torch use user users using valves

ventilated

ventilation

vice

wear

weld

welding

wheel

wheels

when

while

with

work

working

workpiece

workpieces

worn

wrenches